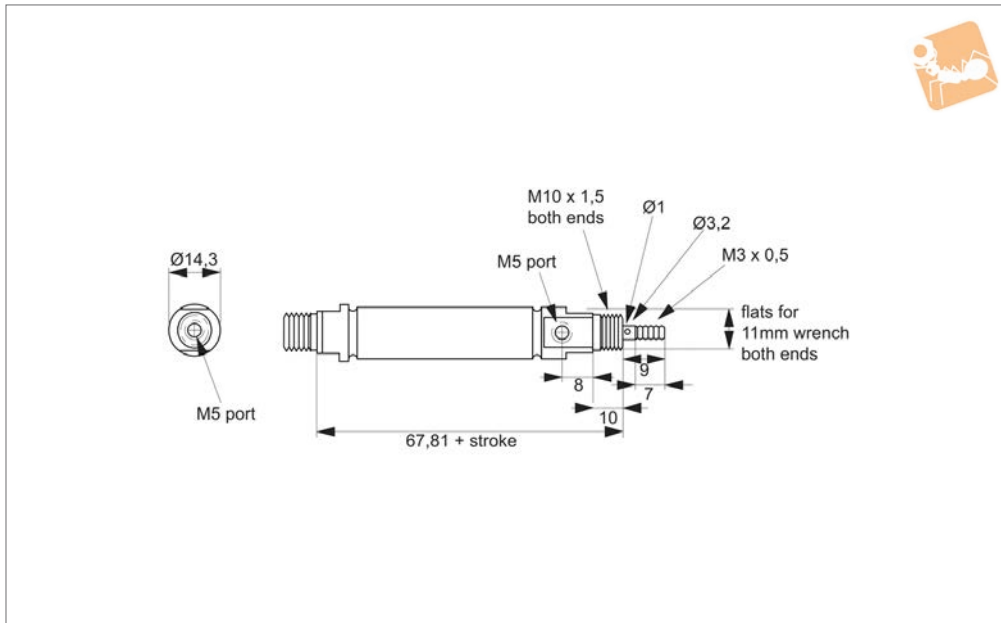




Anti - Stiction Air Cylinder - 9.3mm front & rear stud mount

Cylinders



L4504

CYLINDERS

Material

Carbon/graphite piston. Stainless steel rod (AISI 303). Stainless steel outer tube (AISI 304). Nickel plated aluminium cylinder heads and piston/rod coupling. Graphite filled bronze pivot bushing.

Technical Notes

Ultra low friction. Corrosion resistant, no need for lubrication. Operating temperature range: -55°C to

+150°C

For applications operating below -20°C please add -ET to part number. Suitable for vacuum actuation.

Piston area = 67.7mm²

Force output at max pressure on rear side = 47.4N

Force output at max pressure on rod side = 42N

Piston friction as % of load (without side

load) = 1% - 2%.

Min pressure differential required for actuation = < 0.0015 MPa

Force factor rear side = 67.7N

Force factor rod side - 60N

(factor x pressure (MPa) = force output (N))

* max leak measured at pressure of 0.34 MPa.

Order No.	Bore dia.	Stroke	Length	Pressure MPa max.	Leak rate by piston max. SL/min	Leak rate by rod max. SL/mm	Weight g
L4504.012	9.3	12.5	80.31	0.7	1.16	2.2	36.39
L4504.025	9.3	25.0	92.81	0.7	1.16	2.2	41.08
L4504.037	9.3	37.5	105.31	0.7	1.16	2.2	45.76
L4504.050	9.3	50.0	117.81	0.7	1.16	2.2	50.45
L4504.075	9.3	75.0	142.81	0.7	1.16	2.2	59.83
L4504.100	9.3	100.0	167.81	0.7	1.16	2.2	69.20
L4504.125	9.3	125.0	192.81	0.7	1.16	2.2	78.58
L4504.150	9.3	150.0	217.81	0.7	1.16	2.2	87.95
L4504.175	9.3	175.0	242.81	0.7	1.16	2.2	97.33
L4504.200	9.3	200.0	267.81	0.7	1.16	2.2	106.70
L4504.225	9.3	225.0	292.81	0.7	1.16	2.2	116.08
L4504.250	9.3	250.0	317.81	0.7	1.16	2.2	125.45
L4504.275	9.3	275.0	342.81	0.7	1.16	2.2	134.83
L4504.300	9.3	300.0	367.81	0.7	1.16	2.2	144.20