



### R3406

CLEVIS JOINTS & CLIPS

#### Material

Stainless steel (1.4305 AISI 303 X8CrNiS18-9)

#### Technical Notes

M5-M16: DIN 71 752/DIN ISO 8140.  
M20: Similar to DIN 71 752 and according to CETOP standard.

#### Tips

Standard thread is right hand, (for left

hand, see R3407).

Assembly is made up using R3402 clevis joint, R3454 pin, and 2 off R3447 circlips.

#### Important Notes

For sizes M5-M12,  $f_1$  and  $r_1 = 0,5$ , for sizes M16,  $f_1$  and  $r_1 = 1$   
For size M20,  $f_1=1$ ,  $r_1 = 1,5$ , for  $r_1$ , radius or 45° bevelling.  
Other Tolerances:-

$w_4$ : M4-M16 = +0,3 -0,16  
M20 = +0,5 - 0,2  
 $w_2$ : Size 4x8-10x20 = B13  
Size 10x40-20x40 = +0,7 +0,15  
 $l_3$ : up to size 6x12 = ±0,3  
From size 6x24 = ±0,4

Order No.	Size	Thread hand	Thread type	$d_1$ tol. H9	$l_1$ ±0.5	$d_2$	$d_3$	$l_2$ ±0.5	$l_3$	$l_4$	$w_1$ ±0.5	$w_2$	$w_3$ tol. h11	$w_4$	Weight g
R3406.R051	5x10	Right	Coarse	5	10	M5	9	26	20	7.5	5	5	10	10	9
R3406.R052	5x20	Right	Coarse	5	20	M5	9	36	30	7.5	5	5	10	10	13
R3406.R061	6x12	Right	Coarse	6	12	M6	10	31	24	9.0	6	6	12	12	15
R3406.R062	6x24	Right	Coarse	6	24	M6	10	43	36	9.0	6	6	12	12	21
R3406.R081	8x16	Right	Coarse	8	16	M8	14	42	32	12.0	8	8	16	16	37
R3406.R082	8x16	Right	Fine	8	16	M8x1	14	42	32	12.0	8	8	16	16	37
R3406.R083	8x32	Right	Coarse	8	32	M8	14	58	48	12.0	8	8	16	16	54
R3406.R084	8x32	Right	Fine	8	32	M8x1	14	58	48	12.0	8	8	16	16	54
R3406.R102	10x20	Right	Coarse	10	20	M10	18	52	40	15.0	10	10	20	20	74
R3406.R103	10x20	Right	Fine	10	20	M10x1,25	18	52	40	15.0	10	10	20	20	74
R3406.R104	10x40	Right	Coarse	10	40	M10	18	72	60	15.0	10	10	20	20	116
R3406.R105	10x40	Right	Fine	10	40	M10x1,25	18	72	60	15.0	10	10	20	20	116
R3406.R122	12x24	Right	Coarse	12	24	M12	20	62	48	18.0	12	12	24	24	121
R3406.R123	12x24	Right	Fine	12	24	M12x1,25	20	62	48	18.0	12	12	24	24	121
R3406.R124	12x48	Right	Coarse	12	48	M12	20	86	72	18.0	12	12	24	24	175
R3406.R125	12x48	Right	Fine	12	48	M12x1,25	20	86	72	18.0	12	12	24	24	175
R3406.R163	16x32	Right	Coarse	16	32	M16	26	83	64	24.0	16	16	32	32	282
R3406.R164	16x32	Right	Fine	16	32	M16x1,5	26	83	64	24.0	16	16	32	32	282
R3406.R166	16x64	Right	Coarse	16	64	M16	26	115	96	24.0	16	16	32	32	411
R3406.R167	16x64	Right	Fine	16	64	M16x1,5	26	115	96	24.0	16	16	32	32	411
R3406.R204	20x40	Right	Coarse	20	40	M20	34	105	80	30.0	20	20	40	40	550
R3406.R205	20x40	Right	Fine	20	40	M20x1,5	34	105	80	30.0	20	20	40	40	550



Parts overview

CLEVIS JOINTS & CLIPS

**Clevis Joints**

Stocked to DIN 71752 in steel and stainless steel. Plain clevis joints available in right and left hand threads zinc plated steel and stainless steel. Steel sizes from M4 up to M48. Stainless sizes from M4 up to M27.



**Clevis Mating Pieces**

These are designed to fit in between our clevis joints to create a linkage where an angular offset is required. Available in zinc plated steel and stainless steel. Sizes M4 up to M20.



**Clevis Pins and Clips**

Various styles of pins and clips to suit clevis joints in zinc plated steel and stainless steel. Sizes available to suit all sizes of clevis joints that we offer.



**Clevis Retention Clips**

These are the most popular type of clip used with our clevis joints. They create a neat compact assembly, only available in zinc plated steel. Size available for clevis joints from 4mm up to 20mm.



**Male Clevis Joints**

Stocked in zinc plated steel and stainless steel, right and left hand threads. Sizes M6 up to M20.



ov-W65630-AR3385-T-W65684-AR3435-T-a-1nh-Updated -31-10-2022



**Clevis with retention clip**  
65630 and 65684



**Clevis with clevis pin, washer and cotter pin**  
65660 and 65674



### Zinc plated steel

**Clevis with clevis pin** 65664  
**Safety fastener** 65680



**Clevis with clevis pin and circlips** 65666 and 65678



**Clevis with clevis pin, washer and cotter pin**  
65661 and 65675



### Stainless steel

**Clevis with 65652 mating piece and 65684 clevis retention clip**



**Clevis with 65880 rod end and 65684 clevis retention clip**



### Assembly options

## Tensile tests, statistically to failure (break)

Clevis joints axially loaded.

Leaded low carbon steel (AISI 12L14, 1.0718).

### Clevises M6 - M42

### Material

Clevis size	F min (kN)	F max (kN)	F average value (kN)	Avg. force when clevis starts to deform (kN)
6 x 24 M 6	16,0	19,5	17,6	15,3
8 x 32 M 8	33,2	35,6	34,6	29,3
10 x 40 M10	42,0	52,0	47,5	41,3
12 x 48 M12	53,0	68,5	61,1	50,2
14 x 56 M14	60,5	64,5	63,0	48,8
16 x 64 M16	133,5	146,0	140,2	115
20 x 40 M20	194,5	234,0	213,5	176
25 x 50 M25	311,0	336,0	328,0	260
30 x 60 M30	428,0	450,0	440,6	343
36 x 72 M36	566,0	573,0	569,5	300
35 x 72 M36	561,2	567,9	564,6	370
42 x 84 M42	904,6	904,6	904,6	420

**Important note: values in this table are indicative only and should only be used as a rough guide. The Company cannot foresee the intended applications of their products and we accept no liability for any actions taken by third parties. Customers are advised to use their own safety factors and/or perform their own testing on the clevis joint to ensure it meets requirements for their application.**